



LIST OF CERTIFICATES

ISO 9001:2015
ISO 14001:2015
EN 15085-2
EN ISO 3834-2:2005

Update: 1.4.2021

MANAGEMENT SYSTEM CERTIFICATE

Certificate No:
244189-2017-AQ-CZS-RvA

Initial certification date:
26 June 2014

Valid:
26 August 2020 - 26 June 2023

This is to certify that the management system of

REVOL TT Consulting s. r. o.

Vlárska 28, 917 01 Trnava, Slovak Republic

has been found to conform to the Quality Management System standard:
ISO 9001:2015

This certificate is valid for the following scope:

**Design, development and production of single-purpose machines,
automated workplaces and technological units.**

**Precise engineering production with focus on CNC and conventional
machining.**

**Clean assembly, leak testing, manufacturing of vacuum components, precise
measuring.**

Place and date:
Praha, 26 August 2020



The RvA is a signatory to the IAF MLA

For the issuing office:
DNV GL – Business Assurance
Thákurova 4, 160 00 Praha, Czech
Republic

Mária Lichnerová
Management Representative



PRVÁ ZVÁRAČSKÁ, a. s.

KOPČIANSKA 14, 851 01 BRATISLAVA 5

Certification Body for Products
accredited by the Slovak National Accreditation Service according to ISO/IEC 17065:2012



issues

CERTIFICATE

No. PZ 0000 2019 CV 0145 SK

producer

REVOL TT Consulting s. r. o.

Vlárska 28

Operation / Coburgova 84

SK – 917 01 Trnava

ID: 44 808 321

Range of applicability:

The producer is certified and competent to perform

welding by manufacture of steel structures

according to

EN ISO 3834-2:2005

Scope and general provisions of the certificate for its use are given in the appendix of this certificate. Appendices No. 1 and 2 are an integral part of the certificate

Valid from -to: 14.06. 2019 – 13.06.2022

Certified since: 14.06.2019

Bratislava, 12.08.2020




Ing. Branislav Šimovič
Deputy Head of Certification Body for Products



PRVÁ ZVÁRAČSKÁ, a. s.
KOPČIANSKA 14, 851 01 BRATISLAVA 5

Certification Body for Products
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CERTIFICATE

No. PZ 0000 2019 CV 0144 SK

Welding of Railway Vehicles and Components according to EN 15085-2:2008.

REVOL TT Consulting s. r. o.

Vlárska 28
Units / Coburgova 84
SK – 917 01 Trnava
ID: 44 808 321

Is qualified to perform the welding work within the range of certification of:
Certification level CL 1 according to STN EN 15085-2.

Field of application: New build, conversion and repair of railway vehicles and their components, depending on the weld performance class max. CP C2, without design.

Range of specification (WPQR)

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments	Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135 (MAG)	1	t = 1,5–6 mm	P/BW	141(TIG)	8	t = 1,225–20mm D ≥ 5,35mm a = 1,125–20,0mm	P/T/FW
135 (MAG)	1	t = 3–16 mm a = 3–6mm	P/FW	141(TIG)	8	t = 1,225–8mm D ≥ 5,35mm a = 1,125–2,625mm	T/FW
135 (MAG)	1.1/1.2	t = 3–16 mm pipe t = 1,61–4,60mm, D ≥ 13,45mm a = no restriction	P/T/FW	141(TIG)	8	t = 1–4 mm D ≥ 22mm a = 1,5–3,0mm	T/BW/ FW

Responsible welding coordinator:

Deputy with equal rights:

Deputy:

Comments:

Valid from - to: 14.06.2019 – 13.06.2022

Auditor: Ing. Vladimír Simonides

General regulations see appendix.

Ing. Jozef Bárta, PhD., IWE, born: 18.05.1983

Ing. Peter Ivanovič, IWE, born: 04.06.1983

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PZVAR/15085/CL1/044/0A2/19

Certified since: 14.06.2019

Bratislava, 12.08.2020




Ing. Branislav Šimovič
Deputy of Head of Certification Body



PRVÁ ZVÁRAČSKÁ, a. s.

KOPČIANSKA 14, 851 01 BRATISLAVA 5

Revocation of the certificate:

At suspension of the certificate, the certifying authority shall proceed in accordance with the procedure referred to in the documentation of certifying authority. .

The certification authority which issued the certificate is authorized to invalidate the following cases:

- on samples and products were carried out welding operations, which are contrary to the approved welding procedure (WPQR) and the appropriate standard,
- welding supervision carried out in a manner that does not meet the requirements of reference standard,
- welding works were performed without welding supervision,
- certificates of welders, or other welding personnel are not valid,
- if welder performed welding works, which are not within the range of his certificate,
- other related standards have not been kept,
- supervisory audit certification company has not been allowed,
- welding shop resigned and/or did not requested for extension of certificate.

The company will be informed about cancellation of certificate in writing.

In the event that the company is interested in extension of certificate, it must submit a written request for extension to the certification authority not later than two months before expiration of the certificate. If the applicant fails to comply with this condition, he will have to undergo entire certification process anew.

Distribution list:

1. Applicant
2. Certification body for products

Bratislava, 12.08.2020



Ing. Branislav Šimovič
Deputy of Head of Certification Body

MANAGEMENT SYSTEM CERTIFICATE

Certificate no.:
10000373130-MS-C-RvA-SVK

Initial certification date:
07 January 2021

Valid:
07 January 2021 – 07 January 2024

This is to certify that the management system of

REVOL TT Consulting s. r. o.

Vlárska 28, 917 01 Trnava, Slovak Republic

has been found to conform to the Environmental Management System standard:

ISO 14001:2015

This certificate is valid for the following scope:

Design, development and production of single-purpose machines, automated workplaces and technological units. Precise engineering production with focus on CNC and conventional machining. Clean assembly, leak testing, manufacturing of vacuum components, precise measuring.

Place and date:
Praha, 07 January 2021



The RvA is a signatory to the IAF MLA

For the issuing office:
DNV GL – Business Assurance
Thákurova 4, 160 00 Praha, Czech
Republic

Mária Lichnerová
Management Representative